Reply to Office action of July 25, 2007

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the

application.

Listing of Claims:

Claims 1-11. (Canceled)

12. (Currently amended) A method for applying an electrical insulation to a ferromagnetic

body, provided with axial slots for receiving an electrical winding, of a primary element of an

electrical machine, in which the body is coated with electrostatically charged plastic powder, the

method comprising applying a powder coating having a layer thickness of between about 1.0 and

2.0 mm and preferably between about 1.0 and 1.5 mm by means of direct powder spraying onto

the body while maintaining a potential difference between the body and the powder, and further

characterized in that for the powder spraying, a coarse plastic powder is used, whose

powder particles have a mean diameter greater than 150 µm.

13. (Currently amended) The method as defined by claim 12, wherein the coating is done on

the preferably grounded body while it that has a lower potential than the plastic powder.

Claims 14-15. (Canceled)

Page 4 of 12

Amdt. dated October 25, 2007

Reply to Office action of July 25, 2007

16. (Previously presented) The method as defined by claim 12, wherein the powder spraying

is performed with compressed air.

17. (Currently amended) The method as defined by claim 13, claim 14, wherein the powder

spraying is performed with compressed air.

18. (Currently amended) The method as defined by claim 12, wherein the powder spraying

is performed in a closed spraying chamber with an electrostatic spray apparatus which , with

a spray apparatus, which is connected to a high-voltage potential and is equipped with at least

one spray location aimed at the body.

19. (Currently amended) The method as defined by claim 13, claim-14, wherein the

powder spraying is performed in a closed spraying chamber with an electrostatic spray

apparatus which ; with a spray apparatus, which is connected to a high-voltage potential and

is equipped with at least one spray location aimed at the body.

20. (Currently amended) The method as defined by claim 16, wherein the powder spraying

is performed in a closed spraying chamber with an electrostatic spray apparatus which , with

a spray apparatus, which is connected to a high-voltage potential and is equipped with at least

one spray location aimed at the body.

Page 5 of 12

Amdt. dated October 25, 2007

Reply to Office action of July 25, 2007

21. (Previously presented) The method as defined by claim 18, further comprising the steps

of removing the plastic powder from a powder supply by means of suction, and delivering a

metered quantity of powder to the spray apparatus by means of compressed air.

22. (Currently amended) The method as defined by claim 12, further comprising the step of

subjecting the body to a cleaning process after the electrostatic powder spray-coating for

removal of powder adhering to surfaces - the surface of the body where a coating of the

powder is not wanted. after the electrostatic powder spray-coating.

23. (Currently amended) The method as defined by claim 13, claim 14, further comprising

the step of subjecting the body to a cleaning process after the electrostatic powder spray-

coating for removal of powder adhering to surfaces the surface of the body where a coating

of the powder is not wanted. after the electrostatic powder spray-coating.

24. (Currently amended) The method as defined by claim 18, further comprising the step of

subjecting the body to a cleaning process <u>after the electrostatic powder spray-coating</u> for

removal of powder adhering to surfaces the surface of the body where a coating of the

powder is not wanted. after the electrostatic powder spray-coating.

Page 6 of 12

Amdt. dated October 25, 2007

Reply to Office action of July 25, 2007

25. (Currently amended) The method as defined by claim 21, further comprising the step of

subjecting the body to a cleaning process <u>after the electrostatic powder spray-coating</u> for

removal of powder adhering to <u>surfaces</u> the surface of the body where a coating of the

powder is not wanted. after the electrostatic powder spray-coating.

26. (Previously presented) The method as defined by claim 22, wherein the coated and cleaned

body is subjected to a heating process that causes the firing of the powder coating.

27. (Previously presented) The method as defined by claim 26, further comprising the steps

of cooling the body after the heating process.

28. (Currently amended) An apparatus for performing the method as defined by claim 21,

which includes applying an electrical insulation to a ferromagnetic body, provided with

axial slots for receiving an electrical winding, of a primary element of an electrical machine,

in which the body is coated with electrostatically charged plastic powder, the method

comprising applying a powder coating having a layer thickness of between about 1.0 and

2.0 mm by means of direct powder spraying onto the body while maintaining a potential

difference between the body and the powder, wherein the powder spraying is performed

in a closed spraying chamber with an electrostatic spray apparatus which is equipped

with at least one spray location aimed at the body and further comprising the steps of

removing the plastic powder from a powder supply by means of suction, and delivering a

Page 7 of 12

Amdt. dated October 25, 2007

Reply to Office action of July 25, 2007

metered quantity of powder to the spray apparatus by means of compressed air, the

apparatus comprising a spraying chamber, a conveyor belt penetrating the spraying chamber and

carrying the body, a spray apparatus in the spray chamber with at least one spray location, a

metering device upstream of the spray apparatus, a powder bin, and a pneumatic powder

conveyor which aspirates powder from the powder bin and delivers it to the metering device.

Claims 29-31. (Canceled)

32. (Previously presented) The apparatus as defined by claim 28, wherein said powder bin and

and spraying chamber are integrated into a common housing.

33. (New) A method for applying an electrical insulation to a ferromagnetic body, provided with

axial slots for receiving an electrical winding, of a primary element of an electrical machine, in

which the body, including within the axial slots, is coated with electrostatically charged plastic

powder, the method comprising applying a powder coating having a layer thickness of between

about 1.0 and 2.0 mm by means of direct powder spraying onto the body, including within the

axial slots, while maintaining a potential difference between the body and the powder, and further

characterized in that for the powder spraying, a coarse plastic powder is used, whose powder

particles have a mean diameter greater than 150 µm.

Page 8 of 12